

Diamond Coated Tips for Scanning Tunneling Microscopy

B. Stein¹, J. Owen² and O. Auciello¹

¹ *Materials Science Dept. University of Texas at Dallas, Richardson, TX, USA*

² *Zyvex Labs, Richardson, TX, USA*

Scanning Tunneling Microscopy (STM) has shown great promise as an emerging tool for nanotechnologists to enable atomically-precise control over surface modification in the nanometer regime via surface lithography [1], as well as atomic-scale surface imaging and microanalysis. However, research in this field has been plagued by tip performance issues such as wear, oxidation, damage from electrostatic discharge, etc[2]. While polycrystalline tungsten wires have been typically used for tip fabrication via KOH-etching, diamond has long been considered an ideal potential candidate for numerous applications in scanning probe microscopy [3,4,5] due to its well-documented hardness, chemical inertness, high Young's modulus, and potential for controlled conductivity through selective doping. Numerous methods have been developed for fabricating diamond-based probes [6,7], with generally positive results, although standardized practices have not yet been established due to lack of repeatability and scalability.

In this presentation, we report the development, application, and characterization of diamond coated STM tips and demonstrate their functionality in scanning imaging and lithography modes.

Initial polycrystalline tungsten probe tips are prepared using the established method of electrochemical etching terminated at drop-off, followed by a secondary self-limiting Field-Directed Sputter Sharpening (FDSS) step, which utilizes an unfocused beam of Ar ions directed at a positively biased tip [8]. Ultra-nanocrystalline diamond (UNCD) is then directly grown onto the tips without prior seeding in a microwave plasma chemical vapor deposition process utilizing Bias Enhanced Nucleation (BEN) and Bias Enhanced Growth (BEG) [9]. It has been found that by lowering the process temperature and plasma pressure, the extreme point of the tip can be quickly coated with a thin layer of diamond tapering to a point with a radius of curvature less than 10 nm. While further sharpening of the diamond tip is possible with a lower energy FDSS step, it has been found that with ideal growth conditions no further sharpening is needed, nor is any extra doping step required to achieve tip conductivity. Furthermore, the tip can be used immediately for surface scanning and hydrogen depassivation lithography. UNCD tips are found to have excellent durability, maintaining consistent scanning performance over very large scan areas. Tip morphology and crystallinity is characterized via STEM, EDAX, and electron diffraction.

- [1] Ruess, NanoLetters. **4**, 10 (2004).
- [2] Tseng, JVST B **23**, 877(2005).
- [3] Grushko, Nanotech. **25**, 025706(2014).
- [4] Kranz, Electroanalysis. **28**, 1(2016).
- [5] Niedermann, JVST A. **14**, 1233(1996).
- [6] Liu, JVST B. **12**,1712 (1994).
- [7] Olbrich, JVST B. **17**, 1570 (1999).
- [8] Schmucker, Nature Comm. **3**,935 (2012).
- [9] Espinosa, Small, **1**, 866 (2005).

Supplemental:

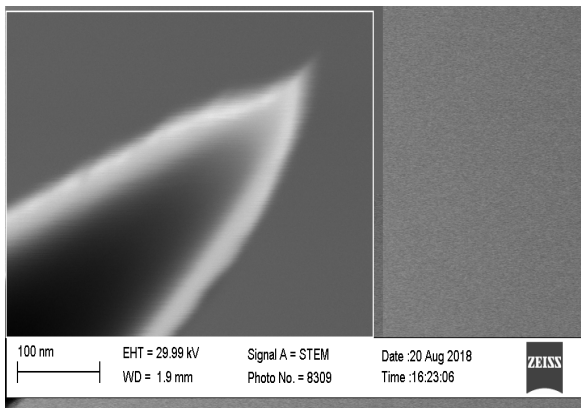


Figure 1: STEM image of UNCD-coated tip

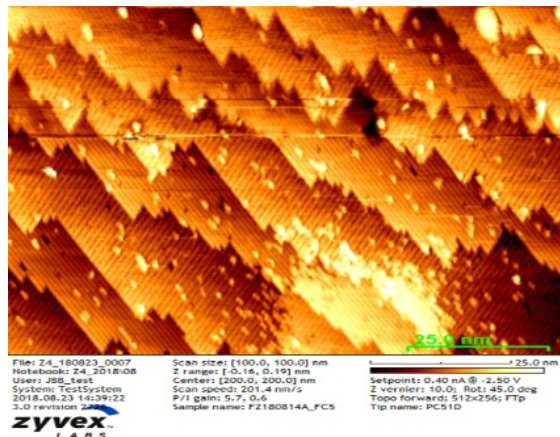


Figure 2: STM image taken of passivated Si surface taken with UNCD tip

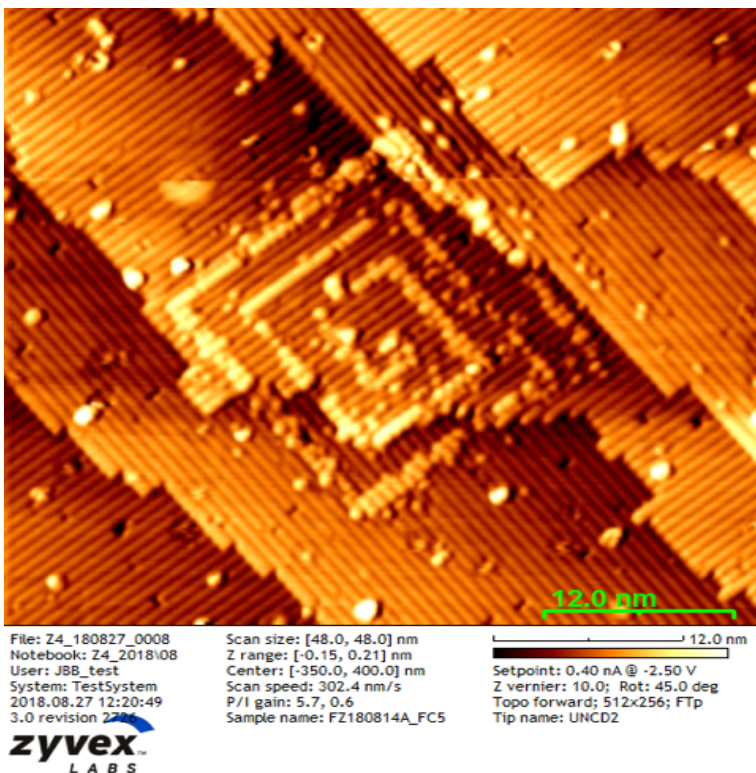


Figure 3: Spiral pattern created via hydrogen depassivation lithography on Si surface

Note: Results reported are considered preliminary. Further work will be conducted prior to the conference date and will be presented accordingly. Anticipated work includes STM durability studies, lithography demonstrations, TEM imaging before/after scanning, field emission characteristics, and further process optimization of the tip fabrication process.

Please read these instructions carefully and use this template. Configure your page in “letter size” (21.59 cm x 27.94 cm) with left, top and right margins of 3 cm and bottom margin of 2 cm. Font: Times New Roman. Title: 16 points, centered, bold. Authors: 12 points, centered, bold. Affiliation: 12 points, centered italics. Body text single-spaced, 12 points. The presenting author must be underlined. Leave one blank line after the affiliation of authors and start your abstract without writing the word “Abstract”. Abstracts must be written in English. Only a PDF version of the abstract must be submitted. It will be printed without any modifications. References in the text should be written in square brackets [1] and must be listed after two blank lines at the end of the text of the abstract, not at the end of the page, use 10 points characters. The maximum length of the text in this page must not exceed 18 cm.

Each abstract should be a single page in length (including figures). In addition to this single page abstract that will be included in the conference abstract booklet, the authors are encouraged to submit up to two additional pages with supplementary information that will be used by the Program Committee to help in abstract selection as well as determining abstracts for upgraded talks. The abstract and supplementary page must be submitted online as one Adobe PDF. During the submission process, authors will also be asked to (1) enter contact, title, author, etc. details as well as an additional mini text abstract (2,700-character max including grammar and spacing) that may be used for a Mobile App (still under development) and (2) upload the PDF file with the abstract (required) and the additional supplementary pages (optional).

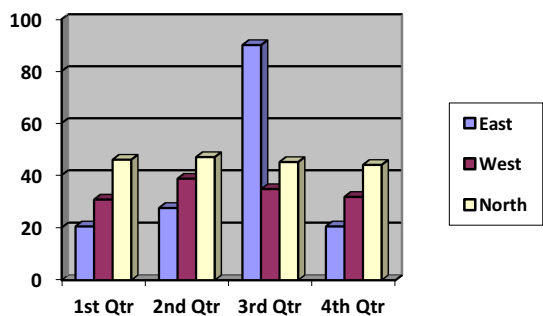


Figure 1 Caption Here

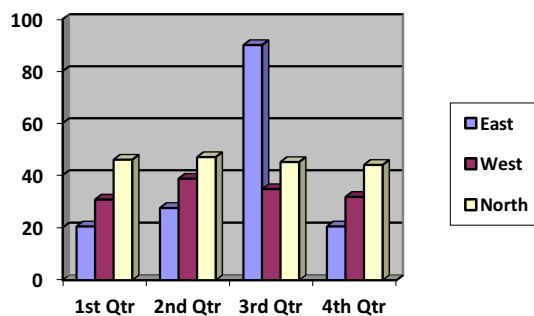


Figure 2 Caption Here

[1] P. R.

Wallace, Phys. Rev. **71**, 622(1947).

⁺ Author for correspondence: Z.SurnameN@email.com

Supplementary Pages (Optional)

More optional text and figures may be submitted on up to two supplemental pages; however, please note that these pages will not be included in the abstract book. Therefore please do not reference any text or figures from these pages on page one.